Statement of Verification

BREG EN EPD No.: 000182 Issue 04

ECO EPD Ref. No. 00000614

This is to verify that the

Environmental Product Declaration

provided by:

Izmir Demir Celik Sanayi A.S (member of UK CARES)

BRE Global Verified EPD

is in accordance with the requirements of:

EN 15804:2012+A1:2013

and

BRE Global Scheme Document SD207

This declaration is for:

Non-Alloy Structural Steel (secondary production route – scrap)

Company Address

Nemrut Caddesi No.2 Horozgedigi Koyu
Aliaga
Izmir
35807
Turkey

İZMİR DEMİR ÇELİK SANAYİ A.Ş.

Signed for BRE Global Ltd	Emma Baker Operator	05 March 2024 Date of this Issue
19 December 2017 Date of First Issue		30 June 2024 Expiry Date

Environmental Product Declaration

EPD Number: 000182

General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013
Commissioner of LCA study	**LCA consultant/Tool**
UK CARES Pembroke House 21 Pembroke Road Sevenoaks Kent, TN13 1XR UK	UK CARES EPD Tool thinkstep UK Ltd Euston Tower - Level 33, 286 Euston Road London, NW1 3DP www.thinkstep.com
Declared/Functional Unit	**Applicability/Coverage**
1 tonne of non-alloy structural steel product manufactured by the direct secondary (scrap-based) production route, for use in a built structure.	Manufacturer-specific product
EPD Type	**Background database**
Cradle to Gate with options	GaBi

Demonstration of Verification
CEN standard EN 15804 serves as the core PCR [a]
Independent verification of the declaration and data according to EN ISO 14025:2010 ☐Internal ☒ External
(Where appropriate [b]) Third party verifier: Pat Hermon
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)

Comparability
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance

Information modules covered

Product			Construction		Use stage							End-of-life					Benefits and loads beyond the system boundary
					Related to the building fabric					Related to the building							
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4		D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal		Reuse, Recovery and/or Recycling potential
☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑		☑

Note: Ticks indicate the Information Modules declared.

Manufacturing site(s)

Izmir Demir Celik Sanayi A.S (member of UK CARES)

Nemrut Caddesi No.2 Horozgedigi Koyu
Aliaga
Izmir
35807
Turkey

Construction Product:

Product Description

Non-alloy Structural Steel (according to product standards listed in Sources of Additional Information) that is obtained from scrap, melted in an Electric Arc Furnace (EAF) followed by hot rolling.

The declared unit is 1 tonne of non-alloy structural steel forms as used in a built structure.

Technical Information

Property	Value, Unit
Production route	EAF
Density	7850 kg/m^3
Modulus of elasticity	210000 N/mm^2
Weldability, Ceq (as per EN 10025-2:2004 grades S235JR/J0/J2, S275JR/J0/J2 and S355JR/J0/J2) (for thickness≤30mm)	max 0.35% for S235JR, S235J0, S235J2 max 0.40% for S275JR, S275J0, S275J2 max 0.45% for S355JR, S355J0, S355J2
Yield Strength (as per EN 10025-2:2004 grades S235JR/J0/J2, S275JR/J0/J2 and S355JR/J0/J2) (for thickness≤16mm and for thickness >16mm & ≤40mm)	225 to 235 N/mm^2 for S235JR, S235J0, S235J2 265 to 375 N/mm^2 for S275JR, S275J0, S275J2 345 to 355 N/mm^2 for S355JR, S355J0, S355J2
Tensile strength (as per EN 10025-2:2004 grades S235JR/J0/J2, S275JR/J0/J2 and S355JR/J0/J2) (for thickness >3mm & ≤100mm)	360 to 510 N/mm^2 for S235JR, S235J0, S235J2 410 to 560 N/mm^2 for S275JR, S275J0, S275J2 470 to 630 N/mm^2 for S355JR, S355J0, S355J2
%Elongation (as per EN 10025-2:2004 grades S235JR/J0/J2, S275JR/J0/J2 and S355JR/J0/J2) (min, for transversal & for longitudinal to the rolling direction, for thickness >3mm & ≤40mm)	24% & 26% for S235JR, S235J0, S235J2 21% & 23% for S275JR, S275J0, S275J2 20% & 22% for S355JR, S355J0, S355J2
Impact energy value (as per EN 10025-2:2004 grades S235JR/J0/J2, S275JR/J0/J2 and S355JR/J0/J2) (min, for thickness≤150mm)	min 27J for S235JR, S275JR and S355JR min 27J for S235J0, S275J0 and S355J0 min 27J for S235J2, S275J2 and S355J2
Recycled content (as per ISO 14021:2016)	91.5 %

Main Product Contents

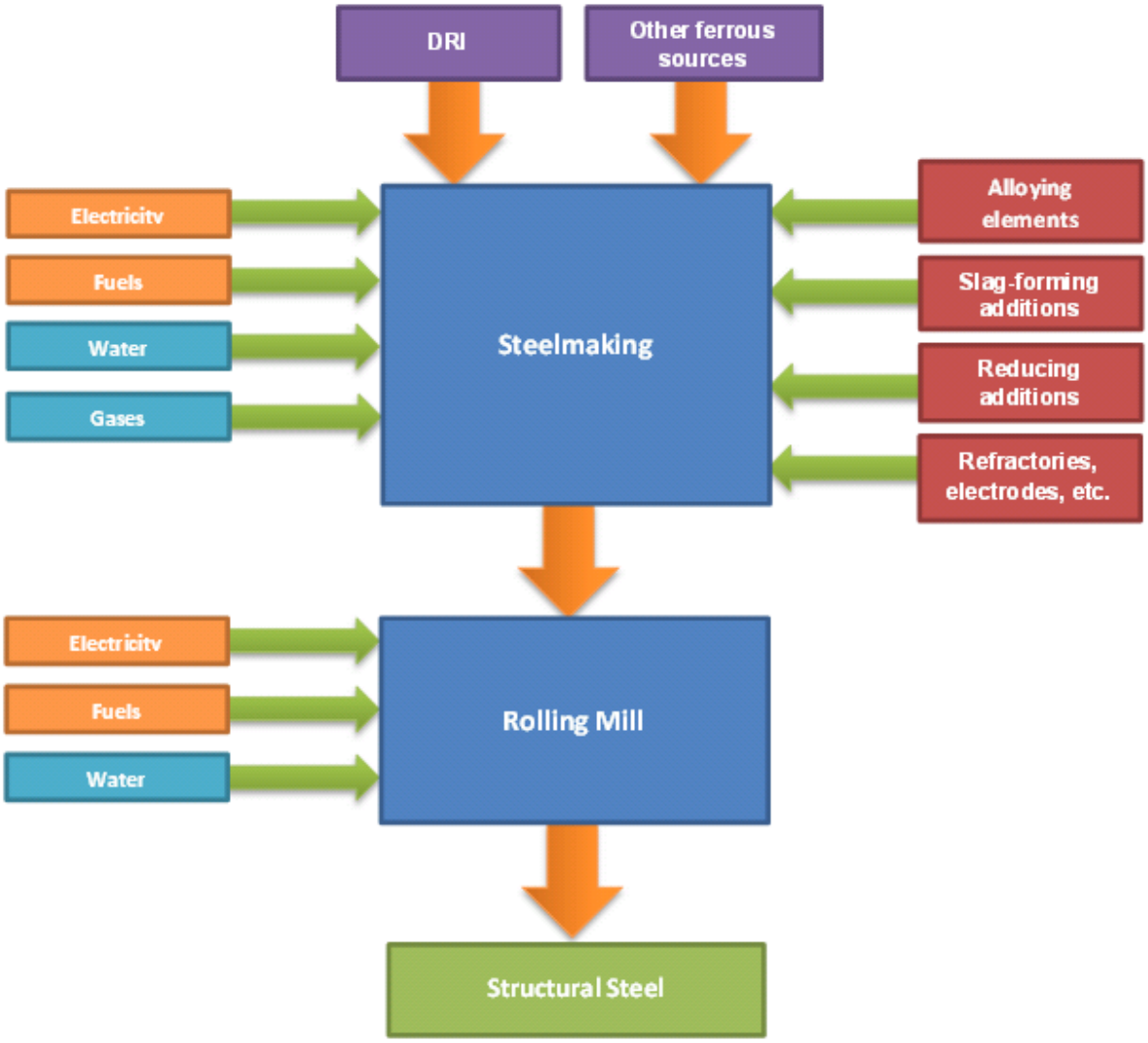
Material/Chemical Input	%
Fe	97
C, Mn, Si, V, Ni, Cu, Cr, Mo and others	3

Manufacturing Process

Scrap metal is melted in an electric arc furnace to obtain liquid steel. This is then refined to remove impurities and alloying additions can be added to give the required properties.

Hot metal (molten steel) from the EAF is then cast into steel billets/blooms/beam-blanks before being sent to the rolling mill where they are rolled and shaped to the required forms for structural steel.

Process flow diagram



Construction Installation

Processing and proper use of structural steel products depends on the application and should be made in accordance with generally accepted practices, standards and manufacturing recommendations.

During transport and storage of structural steel products the usual requirements for securing loads is to be observed.

Use Information

The composition of the structural steel products does not change during use.

Structural steel products do not cause adverse health effects under normal conditions of use.

No risks to the environment and living organisms are known to result from the mechanical destruction of the non-alloy structural steel product itself.

End of Life

Structural steel products are not reused at end of life but can be recycled to the same (or higher/lower) quality of steel depending upon the metallurgy and processing of the recycling route.

It is a high value resource, so efforts are made to recycle steel scrap rather than disposing of it at EoL. A recycling rate of 92% is typical for reinforcing steel bar products.

Life Cycle Assessment Calculation Rules

Declared unit description

The declared unit is 1 tonne of non-alloy structural steel product manufactured by the secondary (scrap-based) production route, for use in a built structure (i.e. 1 tonne in use, accounting for losses during fabrication and installation, not 1 tonne as produced).

System boundary

The system boundary of the EPD follows the modular design defined by EN 15804. This is a cradle to gate – with all options EPD and thus covers all modules from A1 to C4 and includes module D as well.

Impacts and aspects related to losses/wastage (i.e. production, transport and waste processing and end-of-life stage of lost waste products and materials) are considered in the modules in which the losses/wastage occur.

Once steel scrap has been collected for recycling it is considered to have reached the end of waste state.

Data sources, quality and allocation

Data Sources: Manufacturing data of the period 01/01/2019-31/12/2019 has been provided by Izmir Demir Celik Sanayi A.S (member of UK CARES).

Data Quality: Data quality can be described as good. Background data are consistently sourced from thinkstep databases. The primary data collection was thorough, considering all relevant flows and these data have been verified by UK CARES.

Allocation: EAF slag and mill scale are produced as co-products from the steel manufacturing process. Impacts are allocated between the steel, the slag and the mill scale based on economic value.

Production losses of steel during the production process are recycled in a closed loop offsetting the requirement for external scrap. Specific information on allocation within the background data is given in the GaBi datasets documentation (/GaBi 8 2019/).

Cut-off criteria

On the input side all flows entering the system and comprising more than 1% in total mass or contributing more than 1% to primary energy consumption are considered. All inputs used as well as all process-specific waste and process emissions were assessed. For this reason, material streams which were below 1% (by mass) were captured as well. In this manner the cut-off criteria according to the BRE guidelines are fulfilled.

LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts									
			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO_2 equiv.	kg CFC 11 equiv.	kg SO_2 equiv.	kg $(PO_4)^{3-}$ equiv.	kg C_2H_4 equiv.	kg Sb equiv.	MJ, net calorific value.
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.09E+03	1.28E-06	4.25	0.432	0.273	1.23E-04	1.36E+04
Construction process stage	Transport	A4	16.4	2.71E-15	0.036	0.009	-0.012	1.26E-06	222
	Construction	A5	120	1.26E-07	0.439	0.048	0.023	1.36E-05	1.51E+03
Use stage	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
End of life	Deconstruction, demolition	C1	2.05	2.89E-16	0.003	4.22E-04	3.27E-04	5.71E-08	28.3
	Transport	C2	39.6	6.44E-15	0.127	0.032	-0.033	2.94E-06	536
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	1.19	6.92E-15	0.007	8.09E-04	5.57E-04	4.38E-07	16.7
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	452	-2.83E-12	1.06	0.094	0.138	-2.79E-05	3.59E+03

GWP = Global Warming Potential;
ODP = Ozone Depletion Potential;
AP = Acidification Potential for Soil and Water;
EP = Eutrophication Potential;
POCP = Formation potential of tropospheric Ozone;
ADPE = Abiotic Depletion Potential – Elements;
ADPF = Abiotic Depletion Potential – Fossil Fuels;

LCA Results (continued)

Parameters describing resource use, primary energy								
			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.52E+03	0	1.52E+03	1.40E+04	0	1.40E+04
Construction process stage	Transport	A4	12.9	0	12.9	223	0	223
	Construction	A5	189	0	189	1.55E+03	0	1.55E+03
Use stage	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
End of life	Deconstruction, demolition	C1	0.087	0	0.087	28.4	0	28.4
	Transport	C2	29.6	0	29.6	537	0	537
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	2.18	0	2.18	17.2	0	17.2
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-375	0	-375	3.40E+03	0	3.40E+03

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
PERM = Use of renewable primary energy resources used as raw materials;
PERT = Total use of renewable primary energy resources;
PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
PENRM = Use of non-renewable primary energy resources used as raw materials;
PENRT = Total use of non-renewable primary energy resource

LCA Results (continued)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m^3
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.15E+03	-0.024	-0.364	3.87
Construction process stage	Transport	A4	0	0	0	0.022
	Construction	A5	114	-0.002	-0.036	0.428
Use stage	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	B3	0	0	0	0
	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
End of life	Deconstruction, demolition	C1	0	0	0	2.02E-04
	Transport	C2	0	0	0	0.05
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	0.004
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0.354

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;
NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

LCA Results (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG
	Total (of product stage)	A1-3	0.422	48.3	0.155
Construction process stage	Transport	A4	1.25E-05	0.018	3.03E-04
	Construction	A5	0.042	14.6	0.016
Use stage	Use	B1	0	0	0
	Maintenance	B2	0	0	0
	Repair	B3	0	0	0
	Replacement	B4	0	0	0
	Refurbishment	B5	0	0	0
	Operational energy use	B6	0	0	0
	Operational water use	B7	0	0	0
End of life	Deconstruction, demolition	C1	3.40E-09	0.003	3.34E-05
	Transport	C2	2.84E-05	0.042	7.23E-04
	Waste processing	C3	0	0	0
	Disposal	C4	2.94E-07	80.1	2.31E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	2.26E-06	7.10	-0.073

HWD = Hazardous waste disposed;
NHWD = Non-hazardous waste disposed;
RWD = Radioactive waste disposed

LCA Results (continued)

Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EE
			kg	kg	kg	MJ per energy carrier
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	0	0	0	0
Construction process stage	Transport	A4	0	0	0	0
	Construction	A5	0	120	0	0
Use stage	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	B3	0	0	0	0
	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
End of life	Deconstruction, demolition	C1	0	0	0	0
	Transport	C2	0	0	0	0
	Waste processing	C3	0	920	0	0
	Disposal	C4	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EE = Exported Energy

Scenarios and additional technical information

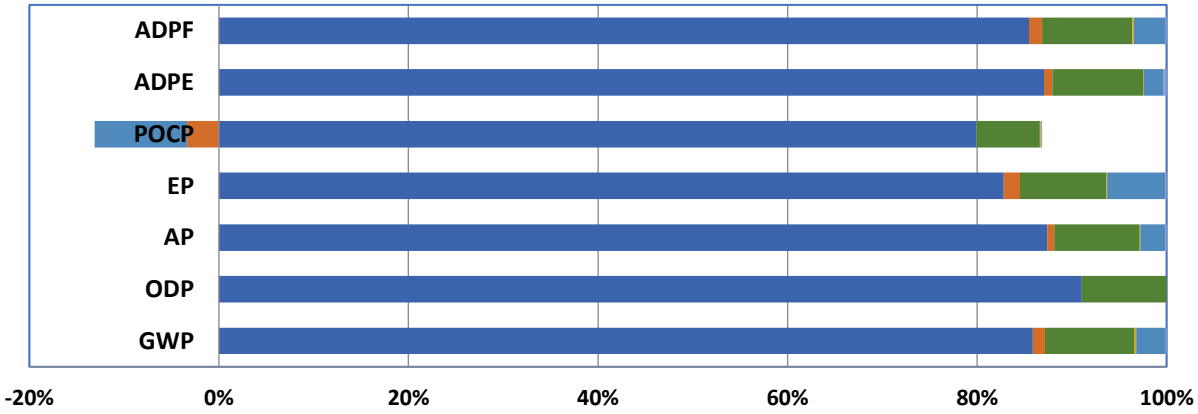
Scenarios and additional technical information			
Scenario	Parameter	Units	Results
A4 – Transport to the building site	Transport to the fabricators and on to the construction site; including provision of all materials and products. Road transport distance for rolled steel to fabricators and road transport distance for steel construction forms to site are assumed to be 100 km and 250 km, respectively.		
	Truck trailer - Fuel	L/km	1.56
	Distance	km	350
	Capacity utilisation (including empty returns)	%	85
	Bulk density of transported products	kg/m^3	6000
A5 – Installation in the building	Fabrication into structural steel products and installation in the building; including provision of all materials, products and energy, as well as waste processing up to the end-of-waste state or disposal of final residues during the construction stage. Installation of the fabricated product into the building is assumed to result in 10% wastage (determined based on typical installation losses reported by the WRAP Net Waste Tool [WRAP 2017]). It is assumed that fabrication requires 15.34 kWh/tonne finished product, and that there is a 2% wastage associated with this process.		
	Ancillary materials for installation - Waste material from fabrication, losses per tonne of construction steel forms	%	2
	Energy Use - Energy per tonne required to fabricate construction steel forms	kWh	15.34
	Waste materials from installation wastage	%	10
B1 - Use	No impacts occur during use.		
B2 – Maintenance	No maintenance required		
B3 – Repair	No repair process required		
B4 – Replacement	No replacement considerations required		
B5 – Refurbishment	No refurbishment process required		
Reference service life	Structural steel products are an intrinsic part of the built structure, so the reference service life will equal the lifetime of the built structure. RSL for this EPD is assumed to be 50 years.		
	Reference service life	Years	50
B6 – Use of energy; B7 – Use of water	No water or energy required during use stage related to the operation of the building		
C1 to C4 End of life,	The end-of-life stage starts when the construction product is replaced, dismantled or deconstructed from the building or construction works and does not provide any further function. This stage comprises: de-construction, demolition; transport to waste processing; waste processing for reuse, recovery and/or recycling; disposal		
	Waste for recycling - Recovered steel dismantled or deconstructed from the building	%	92
	Waste for energy recovery - Energy recovery is not considered for this study as most end of life steel scrap is recycled, while the remainder is landfilled	-	-
	Waste for final disposal - Unrecoverable steel lost in crushed concrete and sent to landfill	%	8

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
C1 to C4 End of life,	Portion of energy assigned to structural steel from energy required to dismantle or deconstruct, per tonne	MJ	24
	Transport to waste processing by Truck - Fuel consumption	L/km	1.56
	Transport to waste processing by Truck – Distance	km	463
	Transport to waste processing by Truck – Capacity utilisation	%	85
	Transport to waste processing by Truck – Density of Product	kg/m^3	7850
	Transport to waste processing by Container ship - Fuel consumption	L/km	0.00401
	Transport to waste processing by Container ship - Distance	km	158
	Transport to waste processing by Container ship – Capacity utilisation	%	50
	Transport to waste processing by Container ship – Density of Product	kg/m^3	7850
Module D	It is assumed that 92% of the steel used in the structure is recovered for recycling, while the remainder is landfilled. “Benefits and loads beyond the system boundary” (module D) accounts for the environmental benefits and loads resulting from net steel scrap that is used as raw material in the EAF and that is collected for recycling at end of life. The resulting scrap credit/burden is calculated based on the global “value of scrap” approach (/worldsteel 2011).		

Summary, comments and additional information

Interpretation

Scrap-based non-alloy structural steel product of Izmir Demir Celik Sanayi A.S. (member of UK CARES) is made via the EAF route. The bulk of the environmental impacts and primary energy demand is attributed to the manufacturing phase, covered by information modules A1-A3 of EN 15804. For GWP for instance, A1-A3 impacts account for 85.88% overall life cycle impacts for this category.



	GWP	ODP	AP	EP	POCP	ADPE	ADPF
A1-3	85.88%	91.04%	87.41%	82.83%	108.38%	87.05%	85.46%
A4	1.29%	0.00%	0.74%	1.71%	-4.57%	0.89%	1.40%
A5	9.45%	8.96%	9.03%	9.11%	9.05%	9.63%	9.49%
C1	0.16%	0.00%	0.06%	0.08%	0.13%	0.04%	0.18%
C2	3.12%	0.00%	2.61%	6.12%	-13.22%	2.08%	3.37%
C3	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
C4	0.09%	0.00%	0.15%	0.16%	0.22%	0.31%	0.10%

References

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U.S. Geological Survey, Mineral Commodity Summaries, Iron and Steel Slag, January 2014

Sustainability of construction works – Environmental product declarations – Methodology for selection and use of generic data; German version PD CEN/TR 15941:2010. London, BIS, 2010.

London Metal Exchange, Steel Rebar Prices, January 2019. https://www.lme.com/en-gb/metals/ferrous/

REGULATION (EU) No 305/2011 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC.

CARES SCS (Sustainable Constructional Steel) Scheme. Appendix 5 - Operational assessment schedule for the sustainable production of structural steel products.

CARES CPR (Construction Products Regulation) Scheme - http://www.ukcares.com/approved-companies - Certificate number of conformance to EN10025-2 at the time of LCA study – 1244-CPR-1029

EN 10025-1:2004 - Hot Rolled Products of Structural Steels - Part 1: General Technical Delivery Conditions

EN 10025-2:2004 - Hot Rolled Products of Structural Steels - Part 2: Technical Delivery Conditions for Non-alloy Structural Steels

BS4-1:2005 - Structural steel sections. Specification for hot-rolled sections.

BS EN 10365:2017 - Hot rolled steel channels, I and H sections. Dimensions and masses

ASTM A6 / A6M – 17 - Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.

ASTM A36 / A36M - 19 Standard Specification for Carbon Structural Steel.

ASTM A572 / A572M - 18 Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel

ASTM A529 / A529M – 19 Standard Specification for High-Strength Carbon-Manganese Steel of Structural Steel

CSA G40.20-04/G40.21-04 General requirements for rolled or welded structural quality steel/Structural quality steel